



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBW6305G26631-3G-3-PO**

**Job Sheet 191877**



**Part No:** RBW6305G26631-3G-3-PO

**Job Qty:** 4 pcs

**Part Name:** Handle



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 3/11/19

**Job Tracking No:**

**Due Date:** 5/7/19 *5/30/2019*

**Created By:** Patrick Lussier

**Type:** Stock

**Description:**

**Note:** DWG RBW6305G26631-3G Rev.2 IPP Rev. A 18.10.23 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                     | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off               |
|-------|-------------------------------|-------|------------|----------|-----------|---------|------------------------|-----------|------------------------|
|       |                               |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |                        |
| 100   | Purchasing                    | 4 pcs |            | 5/7/19   | 0.00      | 0.00    | Purchasing - 1         |           | <i>8/8</i> MAY 30 2019 |
|       |                               |       |            |          |           |         | Purchasing - 2         |           |                        |
|       |                               |       |            |          |           |         | Purchasing - 3         |           |                        |
| 110   | Packaging 2-1 - Receive - B4B | 4 pcs |            | 5/7/19   | 0.00      | 0.00    | Packaging 2 - 1 - B4B  |           | <i>8/8</i> MAY 30 2019 |
|       |                               |       |            |          |           |         | Packaging 2 - 2 - B4B  |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 3 - B4B  |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 5 - B4B  |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 4 - B4B  |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 6 - B4B  |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 7 - B4B  |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 8 - B4B  |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 9 - B4B  |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 10 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 11 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 12 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 13 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 14 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 15 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 16 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 17 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 18 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 19 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 20 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 21 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 22 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 23 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 24 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 25 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 26 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 27 - B4B |           |                        |
|       |                               |       |            |          |           |         | Packaging 2 - 28 - B4B |           |                        |



Dart Aerospace Ltd.  
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CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No:** S185569



**Part:** RBW6305G26631-3G-3

**Job No:** 191877

**Serial No/Batch:** S185569

**Revision:** 2

**Inspector:**

**Exp Date:**

**Instructions:**

Date: 05/30/19

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|                                 |       |        |           |  |                        |  |
|---------------------------------|-------|--------|-----------|--|------------------------|--|
|                                 |       |        |           |  | Packaging 2 - 29 - B4B |  |
|                                 |       |        |           |  | Packaging 2 - 30 - B4B |  |
|                                 |       |        |           |  | Packaging 2 - 31 - B4B |  |
|                                 |       |        |           |  | Packaging 2 - 32 - B4B |  |
|                                 |       |        |           |  | Packaging 2 - 33 - B4B |  |
|                                 |       |        |           |  | Packaging 2 - 34 - B4B |  |
|                                 |       |        |           |  | Packaging 2 - 35 - B4B |  |
|                                 |       |        |           |  | Packaging 2 - 36 - B4B |  |
| 120 QC 6                        | 4 pcs | 5/7/19 | 0.00 0.00 |  | QC 6 - 42              |  |
|                                 |       |        |           |  | QC 6 - 9               |  |
|                                 |       |        |           |  | QC 6 - 68              |  |
|                                 |       |        |           |  | QC 6 - 61              |  |
| 130 Packaging 3-1 - Stock - B4B | 4 pcs | 5/7/19 | 0.00 0.00 |  | Packaging 3 - 1 - B4B  |  |
|                                 |       |        |           |  | Packaging 3 - 2 - B4B  |  |
|                                 |       |        |           |  | Packaging 3 - 3 - B4B  |  |
|                                 |       |        |           |  | Packaging 3 - 4 - B4B  |  |
|                                 |       |        |           |  | Packaging 3 - 5 - B4B  |  |
|                                 |       |        |           |  | Packaging 3 - 6 - B4B  |  |
|                                 |       |        |           |  | Packaging 3 - 7 - B4B  |  |
|                                 |       |        |           |  | Packaging 3 - 8 - B4B  |  |
|                                 |       |        |           |  | Packaging 3 - 9 - B4B  |  |
|                                 |       |        |           |  | Packaging 3 - 10 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 11 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 12 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 13 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 14 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 15 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 16 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 17 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 18 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 19 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 20 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 21 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 22 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 23 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 24 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 25 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 26 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 27 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 28 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 29 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 30 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 31 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 32 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 33 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 34 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 35 - B4B |  |
|                                 |       |        |           |  | Packaging 3 - 36 - B4B |  |
| 140 QC 21 - FG                  | 4 pcs | 5/7/19 | 0.00 0.00 |  | QC 21 - FG - 21        |  |
|                                 |       |        |           |  | QC 21 - FG - 70        |  |
|                                 |       |        |           |  | QC 21 - SA - 53        |  |

DAS  
MAY 31 2019  
40  
9-89

GA096

Dart

DAS  
21  
9-89

JUN 03 2019

Part Op 100 - (Purchasing) Issue P/O: 042847 MANUFACTURE RBW6305G26631-3G-3 AS PER DWG Supplier: METEC  
 Descriptions: Certificate of conformity is required  
 110 - (Receive & Inspect for Damage & Mat'l Certs)  
 120 - (QC6- All purchased or subcontracted products)  
 130 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
 140 - (QC21- Final Inspection - Work Order Release)

x 8

Rhus

March 11, 2019

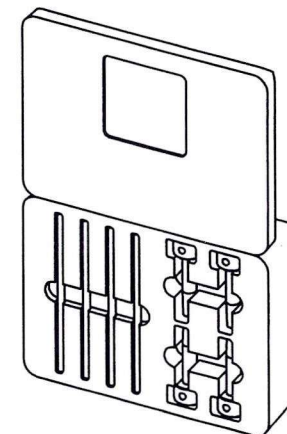
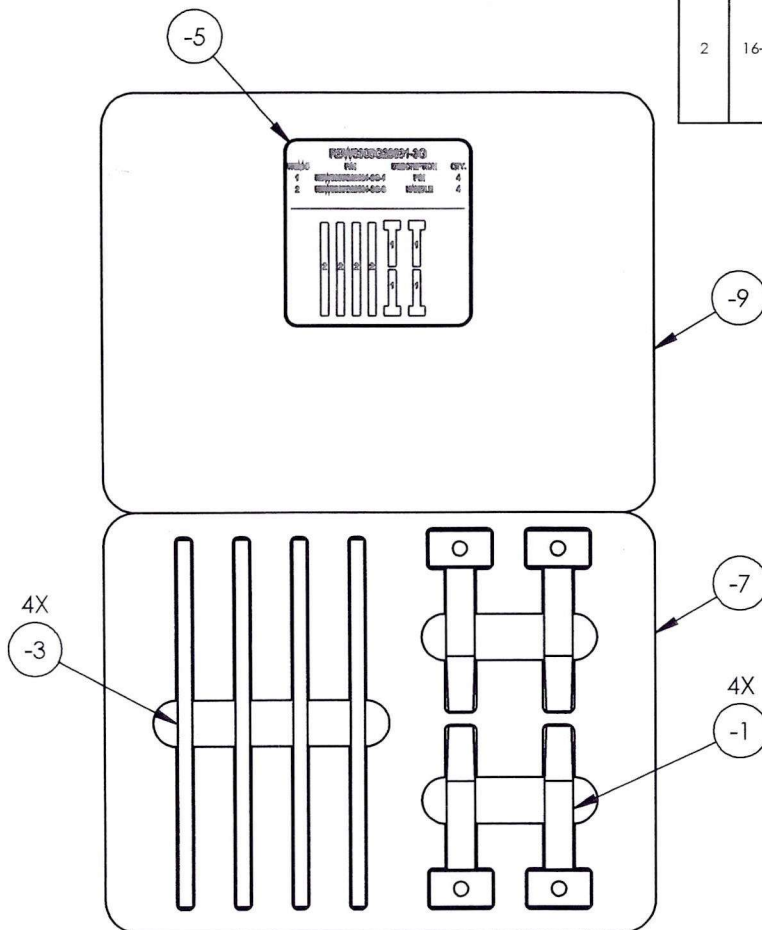
| Job BOM                            |                     |             |                |           |
|------------------------------------|---------------------|-------------|----------------|-----------|
| Part / Item                        | Component Name      | Quantity    | Operation      | Container |
| RBW6305G26631-3G-3P                | Handle              | 4 Ea (1 ea) | 100-Purchasing | 5185567   |
| Job Allocations                    |                     |             |                |           |
| Operation                          | Component Part      | Required    | Inventory      | Allocated |
| 100-Purchasing                     | RBW6305G26631-3G-3P | 4           | 8              | 0         |
| Part Specifications                |                     |             |                |           |
| Specifications could not be found. |                     |             |                |           |

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| REVISIONS |         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |            |         |          |
|-----------|---------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|---------|----------|
| REV       | ECR     | DESCRIPTION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | DATE       | INITIAL | APPROVED |
| A         | 14-0156 | CH'D TITLEBLOCK WAS RED BARN IS DART. -5 CH'D PART #'S ON CARD WAS RBW6305G26631-3 IS RBW6305G26631-3G-1, WAS RBW6305G26631-3 IS RBW6305G26631-3G-3.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 9/19/2014  | DJN     | RJC      |
| 2         | 16-0132 | -1 CH'D DIM WAS (Ø1.375) IS Ø1.38, WAS 3.935 IS 3.94, WAS (.83) IS .83, WAS Ø.313 S.F. -3 THRU ALL IS Ø.3168/.3150 THRU ALL (S.F. -3), ADDED DIM 2X .03 X 45°. -3 CH'D DIM WAS (Ø.313) IS .31 (S.F. -1), CH'D FINISH WAS BLACK ANODIZE, IS BLACK OXIDE SPEC QMSI-6.2.2, B.O. REV D, CH'D MATERIAL WAS 1018 IS 1018/1020 CR. -5, -7, -9 CH'D DWG. TO SHEET METAL TOLERANCES. -5 DELETED TEXT HT. NOTES, CH'D DIM WAS (.06) IS .06 ADDED NOTE USE PDF. -7, -9 CH'D MATERIAL & VENDOR WAS Y20 BLACK, I.R. SPECIALTIES IS ETHAFOAM 220 BLACK, (CASE SOLUTIONS). -7 DELETED DIM'S 4X .37, 4X 1.44, 4X 3.15, 4X .68, 4X .85, 4X R.72, ADDED DIM'S 6X R.50, 4X .75, 4X 45°, CH'D DIM WAS 3.95 IS 3.92, WAS .37 IS .34. -9 DELETED DIM 4X R.45, ADDED DIM'S 4X .45, 4X 45°, 1.00, CH'D DIM'S WAS 4.03 IS 4.06, WAS 1.20 IS 1.17. | 11/10/2016 | RJC     | JAG      |



NOTE:  
REF. AGUSTA T/N: 3G6305G26631.

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                             |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|--------|----------------------------|------------|--------------------------|----------|-----------------------------|---------|-----------------------|---------|----------------------------------------------------------------------------------------------------------------|----------------------------------------------|-----|-------------------------------------------|-----------|-----------------------------------------------|--|---------------|--|-------|--|
| <b>DART<br/>AEROSPACE</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                             |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| TITLE<br><b>MGB ALIGNMENT PINS</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                             |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| DWG NO.<br><b>RBW6305G26631-3G</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | REV<br><b>2</b>             |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| <table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>SPEC</td> <td>.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125/</td> </tr> <tr> <td colspan="2">1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td colspan="2">2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td colspan="2">3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td colspan="2">USED ON MODEL</td> </tr> <tr> <td colspan="2">AW139</td> </tr> </table> |                             | MAT'L  | UNLESS OTHERWISE SPECIFIED | HEAT TREAT | DIMENSIONS ARE IN INCHES | FINISH   | .XXX ± .005 FRACTIONS ± 1/8 | SPEC    | .XX ± .01 ANGLES ± 5° |         | .X ± .1 SURFACES = 125/                                                                                        | 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R |     | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING |           | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |  | USED ON MODEL |  | AW139 |  |
| MAT'L                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | UNLESS OTHERWISE SPECIFIED  |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| HEAT TREAT                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | DIMENSIONS ARE IN INCHES    |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| FINISH                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | .XXX ± .005 FRACTIONS ± 1/8 |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| SPEC                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | .XX ± .01 ANGLES ± 5°       |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | .X ± .1 SURFACES = 125/     |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                             |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                             |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                             |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| USED ON MODEL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                             |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| AW139                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                             |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| <table border="1"> <tr> <td>DRAWN BY:</td> <td>MARPET</td> </tr> <tr> <td>CHECKED:</td> <td>MACKOVJAK</td> </tr> <tr> <td>OPPS APPR:</td> <td>ANDERSON</td> </tr> <tr> <td>QA APPR:</td> <td>LINDSAY</td> </tr> <tr> <td>APPROVED:</td> <td>GILBERT</td> </tr> </table>                                                                                                                                                                                                                                                                                                                                                                                           | DRAWN BY:                   | MARPET | CHECKED:                   | MACKOVJAK  | OPPS APPR:               | ANDERSON | QA APPR:                    | LINDSAY | APPROVED:             | GILBERT | <table border="1"> <tr> <td>SCALE</td> <td>1:4</td> </tr> <tr> <td>DATE</td> <td>5/30/2013</td> </tr> </table> | SCALE                                        | 1:4 | DATE                                      | 5/30/2013 |                                               |  |               |  |       |  |
| DRAWN BY:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | MARPET                      |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| CHECKED:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | MACKOVJAK                   |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| OPPS APPR:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | ANDERSON                    |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| QA APPR:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | LINDSAY                     |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| APPROVED:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | GILBERT                     |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| SCALE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 1:4                         |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| DATE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 5/30/2013                   |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |
| SHEET 1 OF 6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                             |        |                            |            |                          |          |                             |         |                       |         |                                                                                                                |                                              |     |                                           |           |                                               |  |               |  |       |  |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material            | B/O INFORMATION OR SPECIFICATIONS    | PG. |
|----------|----------|-----|--------|----------|-------------|---------------------|--------------------------------------|-----|
|          |          |     | -1     | 4        | PIN         | BRASS               |                                      | 2   |
|          |          |     | -3     | 4        | HANDLE      | 1018/1020 CR        | (MCMaster-CARR #8920K265) MODIFIED   | 3   |
|          |          |     | -5     | 1        | PLACARD     | PLASTIC             |                                      | 4   |
|          |          | B/O | -7     | 1        | BOTTOM FOAM | ETHAFOAM 220, BLACK | 3.92 X 9.08 X 11.98 (CASE SOLUTIONS) | 5   |
|          |          | B/O | -9     | 1        | TOP FOAM    | ETHAFOAM 220, BLACK | 1.17 X 9.08 X 11.98 (CASE SOLUTIONS) | 6   |
|          |          | B/O | -11    | 1        | CASE        | PLASTIC, BLACK      | PELICAN #APP-1400-E                  | N/S |
|          |          | B/O |        | 1        | PLACARD     | ALUMINUM            | RB41011                              | N/S |



Dart Aerospace Ltd.  
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Tel (613) 632-5200

# PURCHASE ORDER

## PO042847



**Supplier:** MEM001-VC  
Metec Metal Technology Inc.  
20 Terry Fox Drive PO Box 781  
Vankleek Hill  
ON  
K0B 1R0 Canada  
Phone: 613 678 3957  
Fax: 613 678 3956

**Attention:** Walz, Shigi

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO042847

**PO Date:** 3/11/19

**Due Date:** ~~5/7/19~~ 5/21/2019

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Lussier, Patrick Phone:

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

### Items

| Line Item           | Job    | Part                | Supplier Part No | Item No | Description                                                         | Status | Account | Due Date                        | Order Quantity | Received Quantity | Balance | Unit Price (CAD)   | Extended Price |
|---------------------|--------|---------------------|------------------|---------|---------------------------------------------------------------------|--------|---------|---------------------------------|----------------|-------------------|---------|--------------------|----------------|
| 1                   | 191873 | RBW6205G11532-3GP   |                  |         | Swashplate Support Stand<br>As Per Dwg<br>RBW6205G11532-3G<br>REV 5 | Firmed | -       | 5/21/19<br>21                   | 2 pcs          | 0 pcs             | 2 pcs   | \$8,106.00/pcs     | \$16,212.00    |
| 2                   | 191874 | RBW6405G00332-3GP   |                  |         | Tail Rotor Pitch Control<br>Adjustment Tool<br>REV 5                | Firmed | -       | 5/21/19<br>21                   | 1 pcs          | 0 pcs             | 1 pcs   | \$1,500.00/pcs     | \$1,500.00     |
| 3                   | 191875 | RBW6405G02131-3GP   |                  |         | Tail Rotor Blade Damper<br>Attachment<br>Bushing Removal<br>REV D   | Firmed | -       | 5/21/19<br>21                   | 2 pcs          | 0 pcs             | 2 pcs   | \$500.00/pcs       | \$1,000.00     |
| ④                   | 191876 | RBW6305G26631-3G-1P |                  |         | Pin<br>REV 2                                                        | Firmed | -       | <del>5/21/19</del><br>5/30/2019 | 8 Ea           | 0 Ea              | 8 Ea    | \$56.25/Ea         | \$450.00       |
| ⑤                   | 191877 | RBW6305G26631-3G-3P |                  |         | Handle<br>rev 2                                                     | Firmed | -       | <del>5/21/19</del><br>5/30/2019 | 8 Ea           | 0 Ea              | 8 Ea    | \$56.25/Ea         | \$450.00       |
| <b>Grand Total:</b> |        |                     |                  |         |                                                                     |        |         |                                 |                |                   |         | <b>\$19,612.00</b> |                |

*[Handwritten signature]*





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042847



### Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

#### Procurement Quality Clauses

A005 RIGHT OF ENTRY  
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)  
A012 CHEMICAL AND PHYSICAL TEST REPORTS  
A016 PERSONNEL QUALIFICATION  
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)  
A026 CERTIFICATION OF MATERIAL CONFORMANCE  
A041 QUALITY MANAGEMENT SYSTEM  
A042 DART NOTIFICATION BY SUPPLIER  
A043 RETENTION OF QUALITY DOCUMENT  
  
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM  
  
A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "ph" or similar initials.

Plex 3/12/19 9:41 AM dart.Lussier.Patrick

## Packing List

**Bill** Dart Aerospace Ltd.  
**To:** 1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

**Ship** Dart Aerospace Ltd.  
**To:** 1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

**Shipment No:** 25296  
**Shipment Date:** 27-May-2019  
**Ship Via:** Pick up at METEC  
**Order Number:** 3606  
**Order Date:** 03/13/19

**Customer Code:** DART  
**Phone:** (613) 632-9577  
**PO Number:** PO042847 ✓  
**Terms:** Net 60 Days

| ----- Quantity ----- |      |         |     |          |      |                                                 |          |         |        |
|----------------------|------|---------|-----|----------|------|-------------------------------------------------|----------|---------|--------|
| Item                 | Open | Shipped | B/O | Canceled | Unit | Description                                     | Revision | Job     | Number |
| 4                    | 8    | 8 ✓     | 0   | 0        | EA   | RBW6305G26631-3G-1P MGB Alignment Pin           | 2        | 3606-04 |        |
| 5                    | 8    | 8 ✓     | 0   | 0        | EA   | RBW6305G26631-3G-3P MGB Alignment Pins - Handle | 2        | 3606-05 |        |

DAS  
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9-89

**RECEIVED**

MAY 30 2019

**DART AEROSPACE LTD.**

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By  
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 [metec@metec.ca](mailto:metec@metec.ca)

## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:

same

| Quantity | Part Number           | Part Name                   | Dwg<br>Rev.# | P.O. Number |
|----------|-----------------------|-----------------------------|--------------|-------------|
| 8 ✓      | RBW6305G26631-3G-1P ✓ | MGB Alignment Pin           | 2            | 42847 ✓     |
| 8 ✓      | RBW6305G26631-3G-3P ✓ | MGB Alignment Pins - Handle | 2            | 42847 ✓     |

DAS  
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9-89

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, May 27, 2019